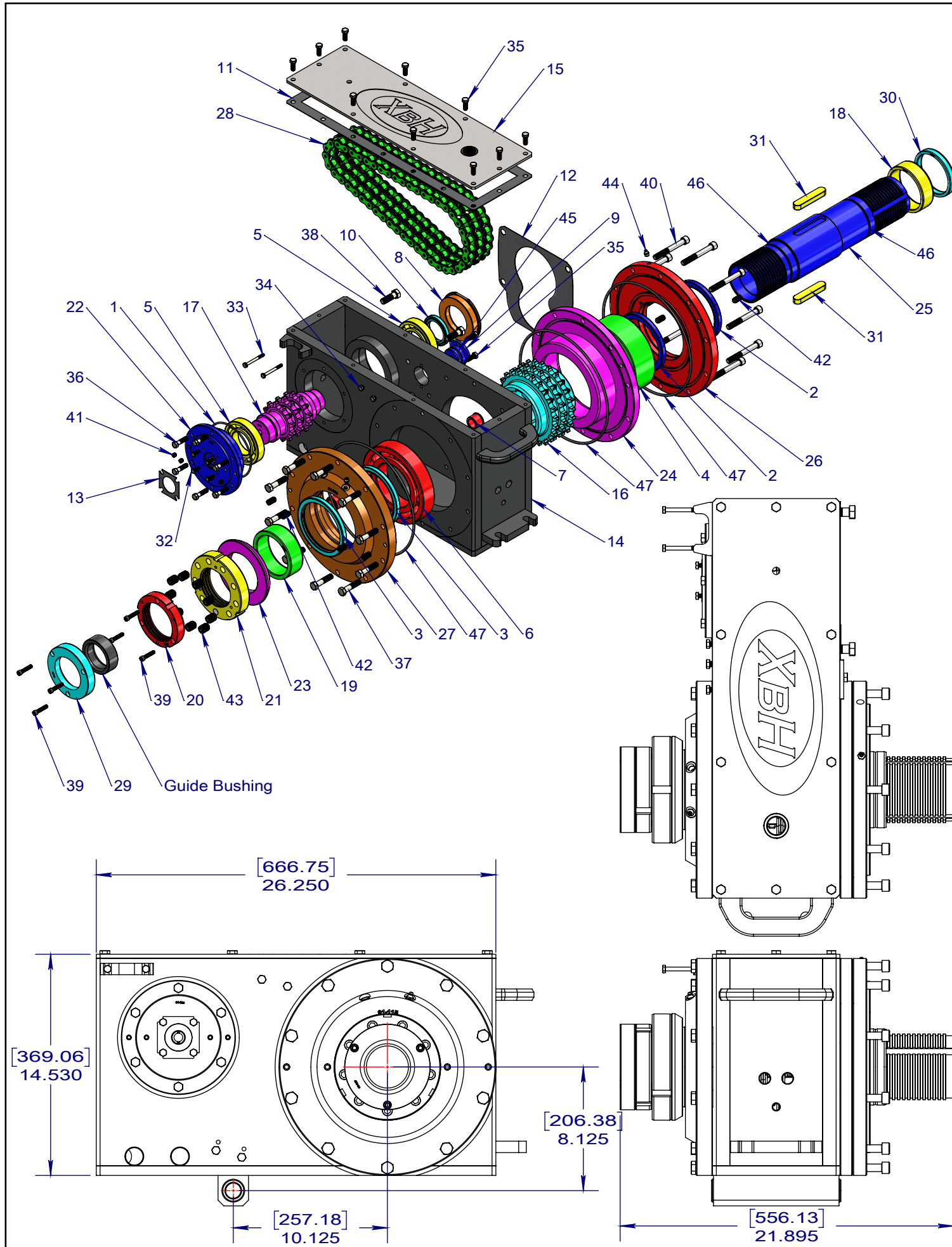




Item #	Part Number	Description	Qty	Unit Weight
1	82256	O-Ring	1	0.0131
2	13-416865	Oil Seal	2	0.652
3	13-417358	Oil Seal	2	0.643
4	15-3222M	Angular Contact Ball Bearing, Double Row	1	18.082
5	15-6213	Deep Groove Ball Bearing	2	2.236
6	15-6224	Lower Spindle Bearing	1	9.616
7	25-886414	H/T Bushing, Ø1.375" OD X Ø1.000" ID X 0.875" Lg	2	0.201
8	90-112	Transmission Seal Cage	1	2.539
9	90-113	Access Cap	1	1.085
10	90-203	Oil Seal	1	0.182
11	90-260	Gasket, Top Cover	1	0.076
12	90-261	Gasket, Transmission	1	0.061
13	90-262	Gasket, Circulation Pump	1	0.004
14	91-101	Casing, XBH	1	273.714
15	91-102	Head Cover, XBH	1	15.191
16	91-103	Driven Sprocket, 24T	1	22.974
17	91-104	Drive Spindle	1	13.017
18	91-105	Upper Seal Sleeve	1	2.035
19	91-106	Lower Seal Sleeve	1	3.379
20	91-107	Lower Locking Ring	1	2.769
21	91-108	Upper Locking Ring (C/W 9x Sets Screw, 3/4" x 1" Lg)	1	7.325
22	91-109	Pump Cover, XBH	1	8.631
23	91-110	Push Ring	1	4.584
24	91-111	Bearing Cover	1	38.364
25	91-112	Main Spindle, XBH	1	29.634
26	91-114	Chuck Adapter Cover	1	37.665
27	91-115	Spindle Back Cover	1	47.172
28	91-116	Drive Chain, XBH	1	18.123
29	91-117	Retaining Cap	1	3.560
30	91-121	Chuck Spacer	1	0.927
31	91-122	Key	2	0.535
32	15003	1/4-20 x 3/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	4	0.0162
33	15013	1/4-20 x 2-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	2	0.0404
34	15053	5/16-18 x 3/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	4	0.0264
35	15105	3/8-16 x 1" Grade 8 Yellow Zinc Finish Hex Cap Screw	12	0.0454
36	15109	3/8-16 x 1-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	6	0.0626
37	15212	1/2-13 x 2-1/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	10	0.1587
38	15260	9/16-12 x 1-3/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	4	0.1695
39	23259	5/16-18 x 1-1/2" ASTM A574 Hex Drive Black Oxide Finish Alloy Steel Socket Cap Screw	6	0.040
40	23419	1/2-13 x 4" ASTM A574 Hex Drive Black Oxide Finish Alloy Steel Socket Cap Screw	10	0.261
41	25537	3/8-16 x 3/8" Hex Drive Cup Point Black Oxide Finish Alloy Steel Socket Set Screw	4	0.007
42	25667	1/2-13 x 1" Hex Drive Cup Point Black Oxide Finish Alloy Steel Socket Set Sc	6	0.041
43	25774	3/4-10 x 1" Hex Drive Cup Point Black Oxide Finish Alloy Steel Socket Set Screw	9	0.091
44	58831	1/8-27 Straight Steel Zinc Self-Tapping Grease fitting	2	0.017
45	82224	O-Ring	1	0.0042
46	82242	O-Ring	2	0.0092
47	82381	O-Ring	3	0.0619

Guide Bushing	
Size	Part #
B W/L	91-118
N W/L	91-119

Usinage X-Spec Inc.

1066, Jules Brisebois
Val-d'Or, Qc, Canada
J9P 6X4
Tel: (819)-874-1045
www.xspec.ca

91-100
XBH Rotation Unit

FILENAME:C6761

DATE
2023-06-08

