



Item #	Part #	Description	Unit Weight
1-44	90-100	XP Rotation Unit, Lubrication System Included	677.983

Item #	Part #	Description	Qty
1	13-21086-3492	Oil Seal	4
2	15-6032	Lower Spindle Bearing	1
3	15-6213	Deep Groove Ball Bearing	2
4	15-507511	Upper Spindle Bearing, FAG	1
5	25-886414	H/T Bushing, Ø1.375" OD X Ø1.000" ID X 0.875" Lg	2
6	90-101	Casing, XP	1
7	90-102	Head Cover	1
8	90-103	Driven Sprocket (32T)	1
9	90-104	Drive Spindle (16T)	1
10	90-105	Seal Sleeve	2
11	90-106	Lower Locking Ring	1
12	90-107	Upper Locking Ring	1
13	90-108	Pump Cover	1
14	90-109	Push Ring	1
15	90-110	Bearing Cage	1
16	90-111	Main Spindle, XP	1
17	90-112	Transmission Seal Cage	1
18	90-113	Access Cap	1
19	90-114	Upper Bearing Cover	1
20	90-115	Lower Bearing Cage	1
21	90-116	Drive Chain	1
22	90-125	Retaining Cap	1
23	90-130	Chuck Locking Bracket	1
24	90-134	Key	2
25	90-138	Seal Cap	1
26	90-203	Oil Seal	1
27	90-260	Gasket, Top Cover	1
28	90-261	Gasket, Transmission	1
29	90-262	Gasket, Circulation Pump	1
30	15003	1/4-20 x 3/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	4
31	15013	1/4-20 x 2-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	2
32	15053	5/16-18 x 3/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	4
33	15105	3/8-16 x 1" Grade 8 Yellow Zinc Finish Hex Cap Screw	16
34	15107	3/8-16 x 1-1/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	2
35	15109	3/8-16 x 1-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	6
36	15212	1/2-13 x 2-1/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	10
37	15217	1/2-13 x 3-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	10
38	23259	5/16-18 x 1-1/2" ASTM A574 Hex Drive Black Oxide Finish Alloy Steel Socket Cap Screw	6
39	25537	3/8-16 x 3/8" Hex Drive Cup Point Black Oxide Finish Alloy Steel Socket Set Screw	4
40	25667	1/2-13 x 1" Hex Drive Cup Point Black Oxide Finish Alloy Steel Socket Set Sc	8
41	25774	3/4-10 x 1" Hex Drive Cup Point Black Oxide Finish Alloy Steel Socket Set Screw	9
42	33078	1/4" x 0.625" OD Low Carbon Zinc Finish Steel SAE General Purpose Flat Washer	4
43	58831	1/8-27 Straight Steel Zinc Self-Tapping Grease fitting	2
44	82224	O-Ring	1
45	82258	O-Ring	2
46	82260	O-Ring	1
47	82262	O-Ring	1
48	82381	O-Ring	3
49	1133618	1/4 Zinc Finish Medium Split Lock Washer	2

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90-100
 XP Rotation Unit,
 Lubrication System
 Included
 FILENAME:C6948
 DATE
 2023-06-06

