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	Description: XP Clamp Assembly
Weight: 202.038 lbs	Version: 59-1000
Filename: C0128.slddrw	Version: 2019-05-03

Item #	Part #	Description	Unit Weight
1-27	59-1000	XP Clamp Assembly	202


Item #	Part #	Description	Qty	Unit Weight
1	13P250-06.750	Inside Seal	1	0.060
2	13P250-08.000	Outside Seal	1	0.071
3	56-0002	Chuck Bowl	1	43.921
4	56-0003	Brush Seal	4	0.160
5	56-0004	Cylinder	1	26.527
6	56-0006	Spring Guard	1	9.665
7	56-0007	Piston, Brass	1	4.022
8	56-0011	Spacer Ring	1	2.811
9	56-0014	Compression Spring	21	0.878
10	56-0064	Spring Guide	7	0.376
11	56-0107	Inside Guide	1	0.043
12	56-0108	Outside Guide	1	0.000
13	59-0001	Base, XP Clamp	1	46.780
14	59-0002	Seal Retainer	1	8.881
15	59-0009	Top Plate, XP Clamp	1	25.113
16	59-0012	Spacer Ring	1	0.835
17	2501LL-0604	90° Extra Long M-JIC #6 / M-NPT #4	1	0.153
18	15109	3/8-16 x 1-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	5	0.0626
19	18913	1/2-20 x 1-3/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	12	0.1326
20	58834	1/4-28 Straight Steel Zinc Self-Tapping Grease fitting With Ball Check	3	0.01
21	82259	O-Ring	1	0.0142
22	82267	O Ring	1	0.0186
23	94051	1/4-20 x 3/4" ASTM F835 Hex Drive Zinc Finish Alloy Steel Button Socket Cap Screw	5	0.012
24	94133	1/4" NPTF Steel Socket Head Pipe Plug 3/4" Taper Dryseal	1	0.019
25	0141571	1/4-28 x 1/4" Hex Drive Cup Point Zinc Finish Alloy Steel Socket Set Screw	2	0.002
26	0161328	5/16-24 x 1-3/4" 12 Point Flanged Plain Finish Alloy Steel Ferry Cap Screw	20	0.05
27	1133626	1/2 Zinc Finish Medium Split Lock Washer	12	0.013

SIZE	JAW SET	GUIDE BUSHING	JAW SPRING
BQ ROD	30-20-01	56-0020	56-0040
NQ ROD	30-20-02	56-0021	56-0041
BW CSG	30-20-06	56-0037	56-0044
HQ ROD	30-20-03	56-0022	56-0042
PQ ROD	30-20-04	56-0036	56-0043

△ SEALKIT #59-0105 INCLUDES ITEMS MARKED △

△ JAW SET INCLUDES 5 MATCHED JAWS SERVICED ONLY IN SETS OF 5

△ SEAL KIT # 59-0110 INCLUDES PISTON 56-0007

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