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Project: 058 - CHUCK XH	
Description: XH Chuck Assy	
Weight: 202.904 lbs	Version: 2019-08-07
Filename: C0755.sldrw	



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58-1000

Item #	Part Number	Description	Unit Weight
1-33	58-1000	XH Chuck Assembly	203

Item #	Part Number	Description	Qty	Mass
1	13P250-06.000	U-Cup Seal	1	0.049
2	13P250-07.000	U-Cup Seal	1	0.057
3	15-51130	Thrust Bearing	2	5.229
4	56-0011	Spacer Ring	1	2.811
5	56-0013	Spacer Tube	1	0.049
6	56-0014	Compression Spring	18	0.877
7	56-0017	Key	4	0.080
8	56-0023	Special Bolt, Short	8	0.080
9	56-0064	Spring Guide	6	0.376
10	58-0001	Base, XH Chuck	1	34.009
11	58-0002	Chuck Bowl, XH Chuck	1	38.993
12	58-0003	Brush Seal, XH Chuck	4	0.212
13	58-0004	Cylinder	1	24.888
14	58-0006	Spring Guard, XH Chuck	1	8.854
15	58-0007	Piston, XH Chuck	1	2.837
16	58-0008	Adapter Plate, XH Chuck	1	17.573
17	58-0009	Top Plate, XH Chuck	1	22.225
18	58-0010	Seal Retainer, XH Chuck	1	1.983
19	58-0012	Spacer, XH Chuck	1	0.749
20	58-0102	Outside Guide	1	0.044
21	58-0103	Inside Guide	1	0.038
22	2501LL-0604	90° Extra Long M-JIC #6 / M-NPT #4	1	0.153
23	15109	3/8-16 x 1-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	5	0.0626
24	18839	3/8-24 x 1-3/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	1	0.0701
25	18920	1/2-20 x 1-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	12	0.1200
26	58834	1/4-28 Straight Steel Zinc Self-Tapping Grease fitting With Ball Check	3	0.01
27	82252	O Ring	1	0.0120
28	94051	1/4-20 x 3/4" ASTM F835 Hex Drive Zinc Finish Alloy Steel Button Socket Cap Screw	5	0.012
29	94133	1/4" NPTF Steel Socket Head Pipe Plug 3/4" Taper Dryseal	1	0.019
30	0141571	1/4-28 x 1/4" Hex Drive Cup Point Zinc Finish Alloy Steel Socket Set Screw	2	0.002
31	0161344	3/8-24 x 1-3/4" 12 Point Flanged Plain Finish Alloy Steel Ferry Cap Screw	10	0.066
32	1133622	3/8 Zinc Finish Medium Split Lock Washer	5	0.006
33	1133626	1/2 Zinc Finish Medium Split Lock Washer	12	0.013
34	1133622	3/8 Zinc Finish Medium Split Lock Washer	1	0.006

SIZE	JAW SET	GUIDE BUSHING	JAW SPRING
BQ ROD	30-22-01	56-0020	56-0040
NQ ROD	30-22-02	56-0021	56-0041
HQ ROD	30-22-03	56-0022	56-0042

- A** SEALKIT #58-0105 INCLUDES ITEMS MARKED **A**
- B** PACK WITH GREASE BEFORE INSTALLING IN CHUCK ASSEMBLY
- C** JAW SET INCLUDES 5 MATCHED JAWS SERVICED ONLY IN SETS OF 5
- D** SEAL KIT # 58-0110 INCLUDES PISTON 58-0007

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