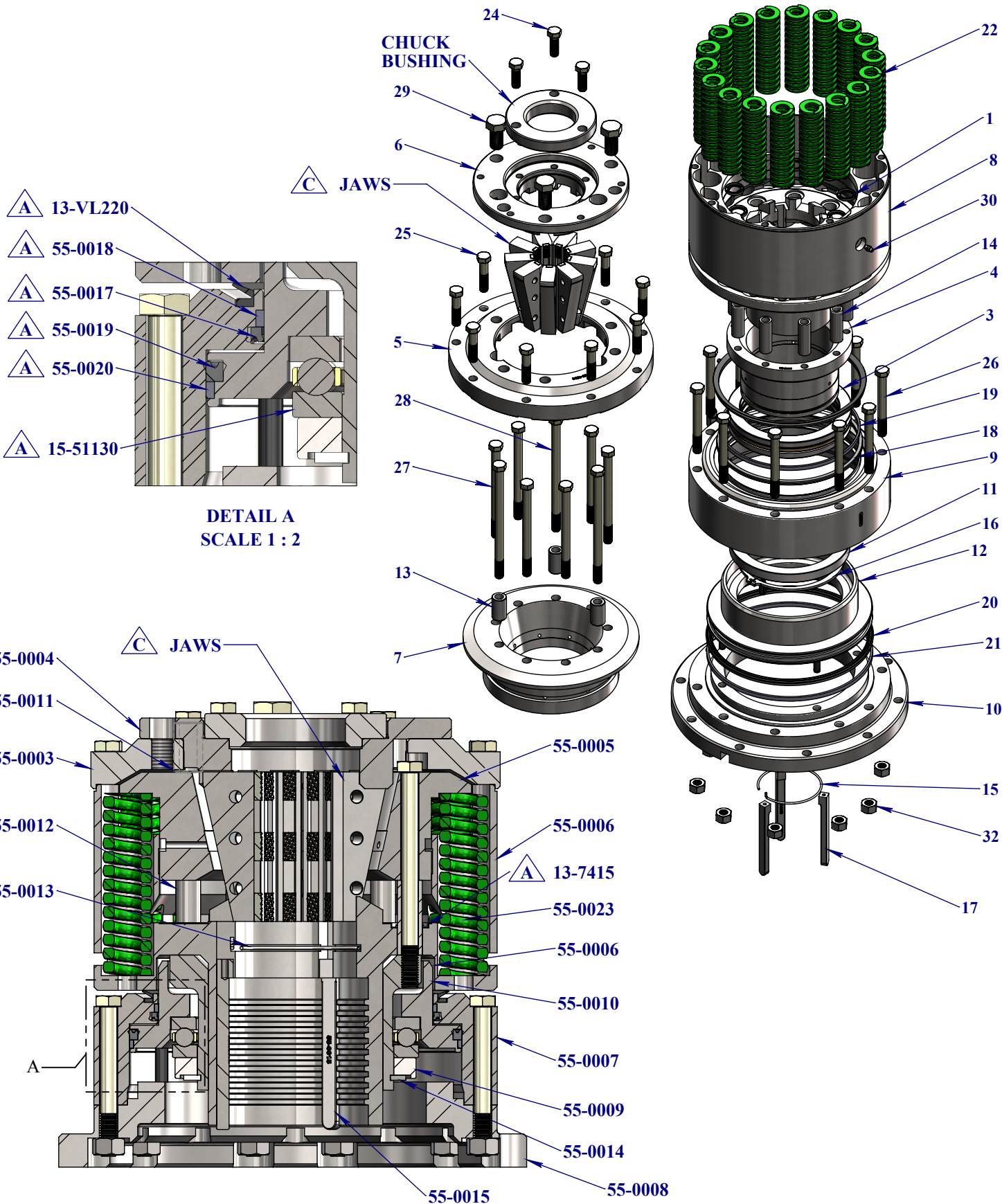




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Project: 055A - BOYLES 12HH CHUCK ASSY _12.5DEG

Description: **55-1000**
12HH Chuck Assembly

55-1000

Weight **276.983 lbs**

Version
2019-04-28

Filename: C6218.sldrw

Item #	Part #	Description	Atlas Copco Interchange	Mirow Interchange
1-32	55-1000	12HH Chuck Assembly	2920224	18120001

Item #	Part #	Description	Qty	Atlas Copco Interchange	Mirow Interchange
1	13-7415	Oil Seal	9	5040192	18100156
2	13-VL220	V-Ring	1	5041022	18100065
3	15-51130	Thrust Bearing	1	5000199	18100157
4	55-0001	Actuator Sleeve	1	3506928	18100123
5	55-0003	Top Cap Holder (6 Holes)	1	3506906	18100122
6	55-0004	Top Cap Adapter	1	3506907	18100071
7	55-0005	Chuck Bowl, 12.5 Deg	1	2920390	18100067
8	55-0006	Chuck Housing	1	3506870	18100091
9	55-0007	Chuck Cylinder	1	3506909	18100024
10	55-0008	Chuck Adapter	1	3506910	18100147
11	55-0009	Back Up Ring	1	3506882	18100086
12	55-0010	Chuck Piston, c/w Spring Pins	1	3506908	18100023
13	55-0011	Top Spacer	3	3506878	18100058
14	55-0012	Bottom Spacer	9	3506880	18100059
15	55-0013	Key Locking Spring	1	3506879	18100158
16	55-0014	Retaining Ring	1	5054078	18100285
17	55-0015	Key,12HH Chuck	3	3506881	18100041
18	55-0017	U Cup Seal, Ø8-1/4"	1	5035016	18100062
19	55-0018	Wear Ring, Ø8-1/4"	1	5035018	18100063
20	55-0019	U Cup Seal, Ø10"	1	5035015	18100061
21	55-0020	Wear Ring, Ø10"	1	5035017	18100064
22	55-0023	Compression Spring	18	5200517	18100155
23	2501-0604	90° M-JIC #6 / M-NPT #4	1	5290662	
24	15209	1/2-13 x 1-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	3	5115003	HHCS120131125
25	15212	1/2-13 x 2-1/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	9	5115303	HHCS120132145
26	15221	1/2-13 x 4-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	10	5125103	HHCS120134125
27	15226	1/2-13 x 6-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	6	5125503	HHCS120136125
28	15229	1/2-13 x 8" Grade 8 Yellow Zinc Finish Hex Cap Screw	3	5125803	HHCS120138005
29	15359	3/4-10 x 1-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	3	5119006	HHCS340101125
30	58834	1/4-28 Straight Steel Zinc Self-Tapping Grease fitting With Ball Check	3	5200812	GF14028S
31	64313	3/8" x 1-3/4" Plain Finish Steel Slotted Spring Pin	4		
32	0124755	1/2-13 Yellow Zinc Plated A194 2-H Heavy Hex Nut	10	5173024	NUTHH12013

SIZE	Jaw Set			Chuck Bushing		
	X-Spec P/N	Copco P/N	Mirow P/N	X-Spec P/N	Copco P/N	Mirow P/N
JKT/AW/AQ ROD EW CSG	30-16-00	2920391	N/A	55-0046	2920401	N/A
BW/BWL/BQ ROD AW CSG	30-16-01	2920392	18100012	55-0047	2920402 3506864	18100068
NWL/NQ ROD	30-16-02	2920394	18100135	55-0048	2920404 3506867	18100153
BW CSG	30-16-06	2920395	18100134	55-0049	2920405 3506868	18100206
HW/HWL/HQ ROD / NW CSG	30-16-03	2920396	18100145	N/A	N/A	N/A

- A** SEAL KIT #55-0022 INCLUDES ITEMS MARKED **A**
- B** PACK WITH GREASE BEFORE INSTALLING IN CHUCK ASSEMBLY
- C** JAW SET INCLUDES 9 MATCHED JAWS SERVICED ONLY IN SETS OF 9

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		Weight 276.983 lbs	Version 2019-04-28
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