


SIZE	JAW SET	BUSHING
BW/BWL/BQ ROD AW CSG	30-18-01	52-0030
NWL/NQ ROD	30-18-02	52-0031
HW/HWL/HQ ROD / NW CSG	30-18-03	52-0032
PWL/PQ ROD / HW CSG	30-18-03	52-0033

- A** SEAL KIT #52-0022 INCLUDES ITEMS MARKED **A**
- B** PACK WITH GREASE BEFORE INSTALLING IN CHUCK ASSEMBLY
- C** JAW SET INCLUDES 9 MATCHED JAWS SERVICED ONLY IN SETS OF 9

<small>This document and all information contained are the sole property of Usage X-Spec Inc. Any reproduction in part or as a whole without the permission of Usage X-Spec Inc. is prohibited</small> <a href="http://www.xspec.ca">www.xspec.ca</a> 	Project: 052 - BOYLES P CHUCK	
	Description: 35PH Chuck Assembly	
Weight: 527.333 lbs	Version: 2023-01-20	52-1000
Filename: C0625.slddrw		

Item #	Part #	Description	Atlas Copco Interchange	Mirow Interchange
1-33	52-1000	35PH Chuck Assembly	3509501	18120017

Item #	Qty	Part #	Description	Atlas Copco Interchange	Mirow Interchange
1	9	13-8627	Oil Seal	5040267	18100439
2	1	13-VL300	V-Ring	5041025	18100444
3	1	15-51140	Thrust Bearing	5000256	18100449
4	1	52-0001	Actuator Sleeve, P Chuck	3509603	18100443
5	1	52-0003	Top Cap Holder, P Chuck	3509606	18100435
6	1	52-0004	Top Cap Adapter, P Chuck	3509607	18100434
7	1	52-0005	Chuck Bowl, P Chuck	2509630	18100437
8	1	52-0006	Housing, P Chuck	3509604	18100438
9	1	52-0007	Cylinder, P Chuck	3509601	18100448
10	1	52-0008	Adapter Flange, P Chuck	3509002	18100453
11	1	52-0009	Back Up Ring, P Chuck	3509610	18100452
12	1	52-0010	Piston, P Chuck	3509602	18100447
13	3	52-0011	Top Spacer	3509637	18100436
14	9	52-0012	Bottom Spacer, P Chuck	3509611	18100441
15	1	52-0013	Key Locking Spring	3509609	18100440
16	3	52-0015	Key	3509608	18100442
17	1	52-0017	U-Cup Seal	5035026	18100446
18	1	52-0018	Wear Ring	5035024	18100445
19	1	52-0019	U-Cup Seal	5035027	18100450
20	1	52-0020	Wear Ring	5035025	18100451
21	24	55-0023	Compression Spring	5200517	18100155
22	1	2501-0604	90° M-JIC #6 / M-NPT #4	5290662	
23	1	6408H-06	ORB #6 Male Hollow Hex Plug		
24	15	15212	1/2-13 x 2-1/4" Grade 8 Yellow Zinc Finish Hex Cap Screw	5115303	HHCS120132145
25	12	15324	5/8-11 x 5-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	5127303	HHCS580115125
26	6	15327	5/8-11 x 7" Grade 8 Yellow Zinc Finish Hex Cap Screw	5127874	HHCS580117005
27	3	15333	5/8-11 x 10" Grade 8 Yellow Zinc Finish Hex Cap Screw	5160363	HHCS5801110005
28	3	15461	1-8 x 2" Grade 8 Yellow Zinc Finish Hex Cap Screw	5141203	HHCS1082005
29	12	36314	5/8-11 Zinc Finish Grade 5 Finished Hex Nut	5181110	NUTHH58011
30	1	045100-0800	External Retaining Ring	5051800	18100454
31	6	58834	1/4-28 Straight Steel Zinc Self-Tapping Grease fitting	5200812	GF14028S
32	4	64355	1/2" x 2" Plain Finish Steel Slotted Spring Pin	5222832	
33	12	1133630	5/8 Zinc Finish Medium Split Lock Washer	5181110	WASHERLK580
34	2	30-206	Jaw Retaining Ring, P Chuck		18100483

SIZE	Jaw Set			Guide Bushing	
	X-Spec P/N	Copco P/N	Mirow P/N	X-Spec P/N	Mirow P/N
BW/BWL/BQ ROD AW CSG	30-18-01	3509634	18100481	52-0030	18100482
NWL/NQ ROD	30-18-02	3509631	18100475	52-0031	18100478
HW/HWL/HQ ROD / NW CSG	30-18-03	3509632	18100476	52-0032	18100479
PWL/PQ ROD / HW CSG	30-18-03	3509633	18100477	52-0033	18100480

- A** Seal Kit #52-0022 includes items marked **A**
- B** Pack with grease before installing in chuck assembly
- C** Jaw set includes 9 matched jaws serviced only in sets of 9

This document and all information contained are the sole property of Usage X-Spec Inc. Any reproduction in part or as a whole without the permission of Usage X-Spec Inc. is prohibited

www.xspec.ca



Project: 052 - BOYLES P CHUCK

Description:  
35PH Chuck Assembly

52-1000

Weight  
527.333 lbs

Version  
2023-01-20

Filename: C0625.slddrw